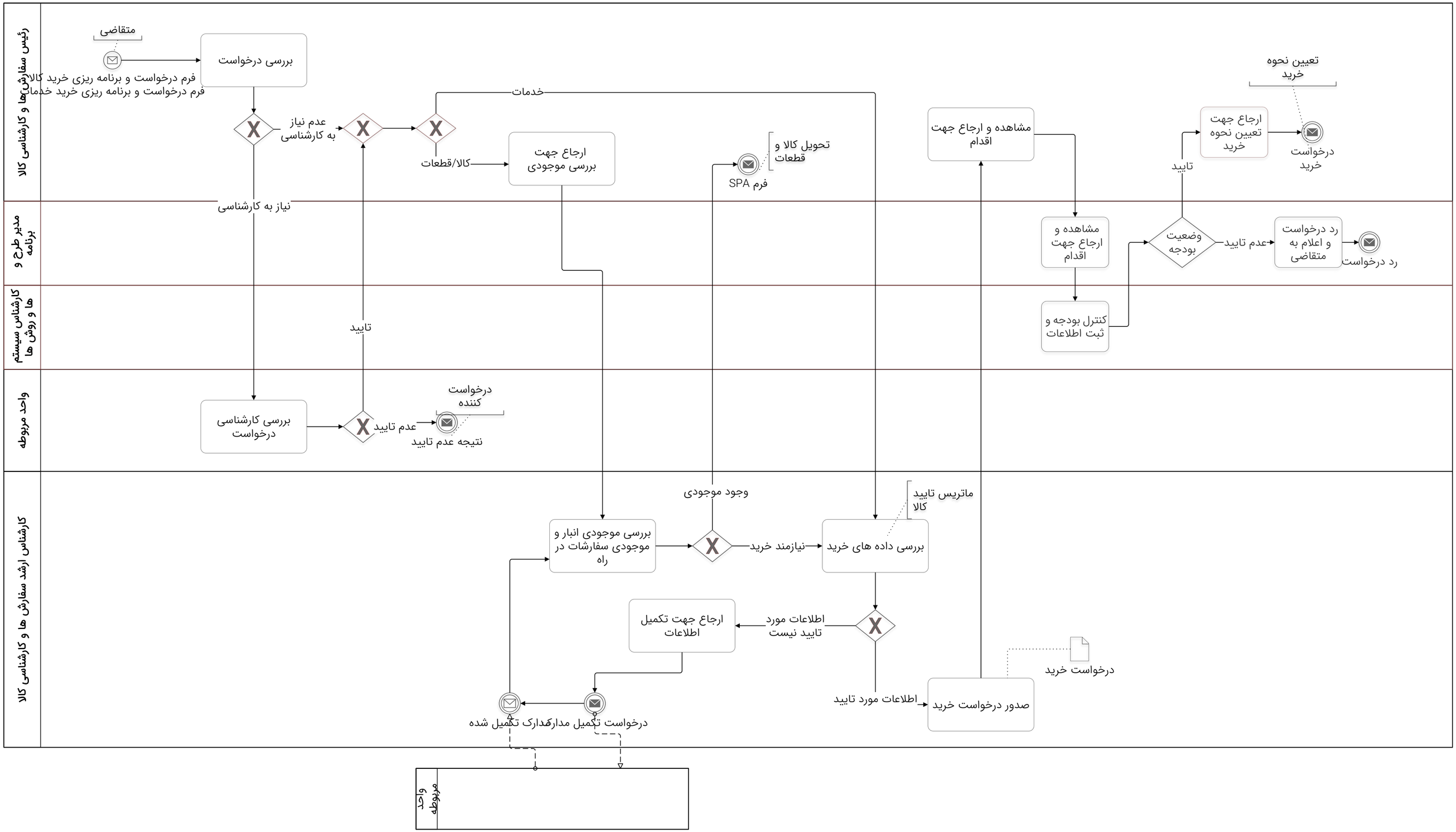فرایند برنامه ریزی سفارش ها WF-Su-01-00